











Date: Friday, 1/6/2006 1:40:01 PM  
 User: Linda Lacelle


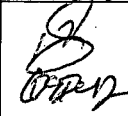
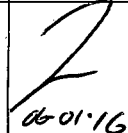
## Process Sheet


Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG ASSEMBLY
Job Number	: 25409		
Estimate Number	: 11746		
P.O. Number	: N/A	Part Number	: D3394045
This Issue	: 1/6/2006 S.O. No. : N/A	Drawing Number	: D3394 PRELIMINARY
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/17/2006
Checked & Approved By	: <u>                    </u>	Qty:	<u>51</u> Um: Each
Comment	: Est Rev: A New Issue 06-01-06 JLM		

Seq. #:	Machine Or Operation:	Description :
1.0	D2423	Lug Extrusion
		
		
	Comment: Qty.: 0.0735 f(s)/Unit Total : 3.6750 f(s) D2423 Lug Extrusion Batch: <u>B23779</u>	
2.0	BAND SAW	BAND SAW
		
		
	Comment: BAND SAW Cut Blank to .850"	
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
		
		
	Comment: Sub-Contracting OUTSIDE SERVICES Send Blanks To: Metec/Mast Precision Machining Machine D3394-5 as per Dwg D3394	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
		
	Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage	
5.0	QC6	DIMENSIONAL CHECK
		
		
	Comment: DIMENSIONAL CHECK	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-01-16	3	Add P/O _____ to step 3.  Change made.		06-01-16			 06-01-16

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 06/02/17  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 1/6/2006 1:40:01 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY

Job Number: 25409

Part Number: D3394045

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SAD 06:01:21

50

7.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

9m 06-02-13

50

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M 06 02 14

50

9.0 MS3548993 GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)

Pick:

(10) M 19631

Qty Part Number Description Batch  
2 MS35489-93 Grommet

(12) M 19593

SB 06/02/15

(51)

10.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3394

SB 06/02/15

51

11.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-02-15 51

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 73

06/2/16 (51)

13.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

545 06/02/17

(51)

06/02/17

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
50	D3394-1	Mounting Lug	PO00000378
50	D3394-3	Mounting Lug	PO00000378
50	D3394-5	Mounting Lug	PO00000378

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

*METEC Metal Technology Inc.*

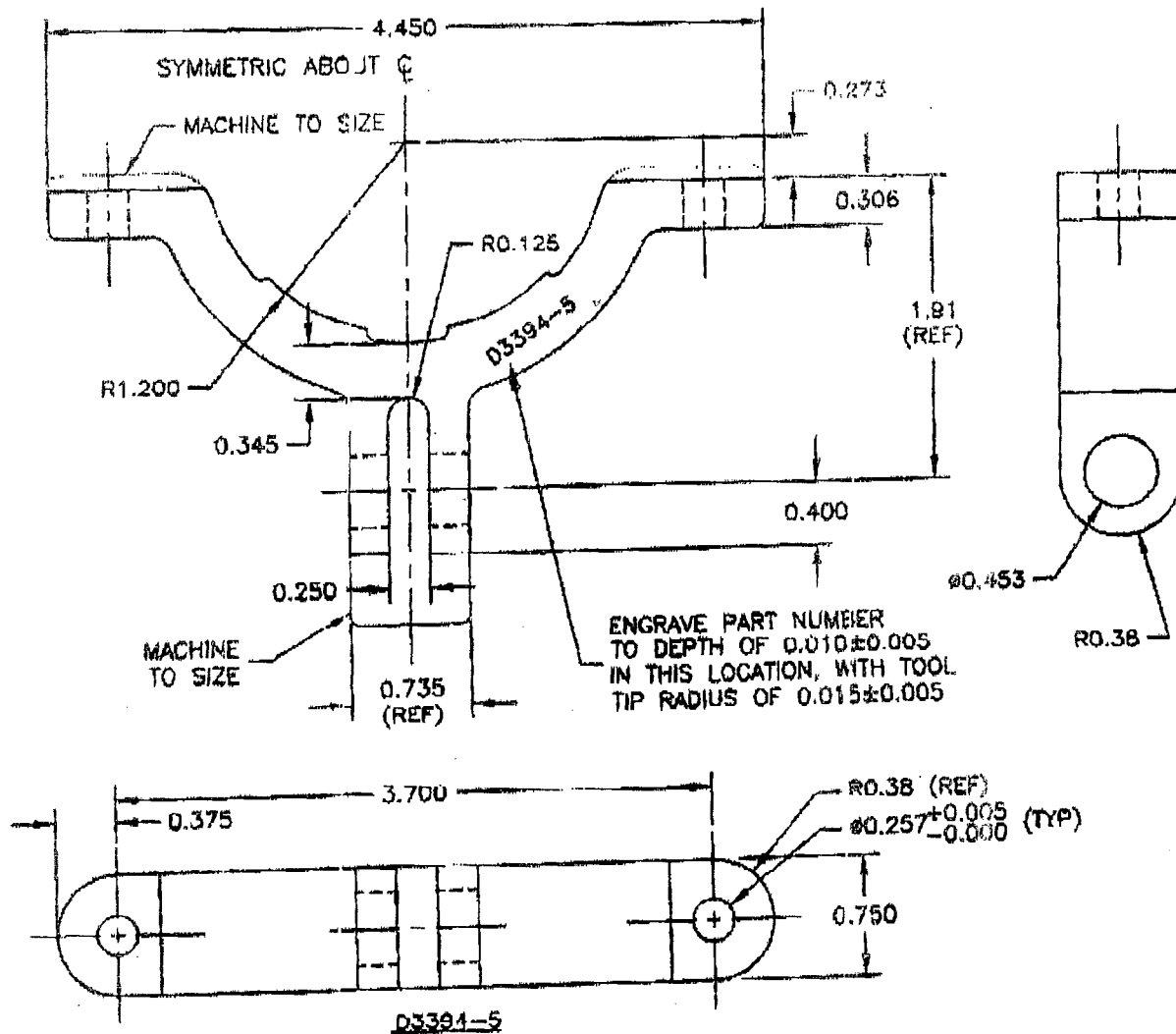
*Shigi Walz*  
Shigi (Regula) Walz

*[Signature]*  
06-01-15

Vankleek Hill, January 13, 2006

**PRELIMINARY ISSUE**

DESIGN D3394	DRAWN BY D3394	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3394	REV. A SHEET 4 OF 4
DATE 05.02.14	TITLE MOUNTING LUG		SCALE 1:1

**D3394-5 NOTES**

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.003-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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